



**Continental Disc  
Corporation**

## Preparation and Installation of the Reverse Acting Rupture Disc/Screw Type Holder Assembly

### WARNING

USER SHOULD READ AND THOROUGHLY UNDERSTAND THESE INSTRUCTIONS BEFORE INSTALLING RUPTURE DISC. THESE INSTRUCTIONS DO NOT PURPORT TO ADDRESS ALL OF THE SAFETY FACTORS ASSOCIATED WITH THE RUPTURE DISC'S USE IN SERVICE. IT IS THE RESPONSIBILITY OF THE USER TO ESTABLISH APPROPRIATE SAFETY, HEALTH, AND TRAINING MEASURES FOR THEIR PERSONNEL INSTALLING, SERVICING, OR WORKING IN AN AREA WHERE RUPTURE DISC ASSEMBLIES ARE IN USE. SERVICE AND/OR MAINTENANCE ON OR AROUND THE RUPTURE DISC DEVICE MUST NOT BE PERFORMED WHILE THE DEVICE IS SUBJECTED TO OPERATING PRESSURES AND/OR TEMPERATURES.

IT IS THE USER'S SOLE RESPONSIBILITY FOR DESIGN AND PLACEMENT OF RUPTURE DISCS WITHIN THEIR FACILITY AND UPON THE EQUIPMENT UPON WHICH THE RUPTURE DISC OF USER'S SELECTION IS TO BE LOCATED. IT IS USER'S SOLE RESPONSIBILITY FOR THE DESIGN OF ADEQUATE VENTING AND INSTALLATION OF ADEQUATE VENT PIPING OR DIRECTIONAL FLOW AFTER RUPTURE OCCURS WITH THE RUPTURE DISC AS INTENDED. WHEN SIZE IS SPECIFIED, CONTINENTAL DISC CORPORATION ASSUMES THAT ADEQUATE PROVISIONS HAVE BEEN MADE BY PURCHASER FOR PROPER VENTING OF A SYSTEM TO RELIEVE THE SPECIFIC PRESSURE. LOCATE RUPTURE DISC WHERE PEOPLE OR PROPERTY WILL NOT BE EXPOSED TO THE SYSTEM DISCHARGE IN CASE OF RUPTURE. VENT TOXIC OR FLAMMABLE FUMES OR LIQUIDS TO A SAFE LOCATION TO PREVENT PERSONAL INJURY OR PROPERTY DAMAGE.

IT IS THE USER'S SOLE RESPONSIBILITY TO SPECIFY THE BURST PRESSURE RATING OF A RUPTURE DISC AT A COINCIDENT TEMPERATURE AT WHICH THE RUPTURE DISC IS TO BE USED. A RUPTURE DISC IS A TEMPERATURE SENSITIVE DEVICE. THE BURST PRESSURE OF THE RUPTURE DISC IS DIRECTLY AFFECTED BY ITS EXPOSURE TO THE COINCIDENT TEMPERATURE. GENERALLY, AS THE TEMPERATURE AT THE RUPTURE DISC INCREASES, THE BURST PRESSURE DECREASES; INVERSELY, AS THE TEMPERATURE AT THE RUPTURE DISC DECREASES, THE BURST PRESSURE MAY INCREASE. FAILURE TO PROPERLY UTILIZE A RUPTURE DISC AT THE SPECIFIED COINCIDENT TEMPERATURE COULD CAUSE PREMATURE FAILURE OR OVERPRESSURIZATION OF A SYSTEM.

THE INSTANTANEOUS RELEASE OF PRESSURE FROM THE RUPTURE DISC CAN CREATE VIOLENT NOISES DUE TO THE DISCHARGE AT SONIC VELOCITY. IT IS THE USER'S SOLE RESPONSIBILITY TO PROTECT AGAINST HEARING DAMAGE TO ANY BYSTANDERS.

RUPTURE DISCS AND TAGS ARE MADE OF METAL FOILS OF VARYING THICKNESS. THE METAL EDGES MAY BE SHARP. PERSONNEL INSTALLING OR EXAMINING THE RUPTURE DISCS SHOULD PROTECT AGAINST CUTS OR INJURY WHEN HANDLING THE RUPTURE DISC. DO NOT LIFT A RUPTURE DISC BY ITS ATTACHED TAG.

PARTICLES MAY BE DISCHARGED WHEN THE RUPTURE DISC RUPTURES. THESE PARTICLES MAY BE PART OF THE RUPTURE DISC ITSELF, OR OTHER ENVIRONMENTAL MATTER IN THE SYSTEM. IT IS THE USER'S SOLE RESPONSIBILITY TO ASSURE THAT THESE PARTICLES ARE DIRECTED TO A SAFE AREA TO PREVENT PERSONAL INJURY OR PROPERTY DAMAGE.

THERE IS NO GUARANTEE OF RUPTURE DISC LIFE. SUCH LIFE SPAN IS AFFECTED BY CORROSION, CREEP AND FATIGUE, AND PHYSICAL DAMAGE. THESE CONDITIONS WILL DERATE THE RUPTURE DISC TO A LOWER SET PRESSURE. THE CUSTOMER AND/OR USER SHOULD BE PREPARED TO HANDLE PREMATURE FAILURE OF THE RUPTURE DISC. THE MEDIA OR OTHER ENVIRONMENTAL CONDITIONS SHOULD NOT ALLOW ANY BUILDUP OR SOLIDIFICATION OF MEDIA TO OCCUR ON A RUPTURE DISC. THIS MAY INCREASE THE PRESSURE SETTING OF THE RUPTURE DISC.

CUSTOMER AND/OR ITS INSTALLER SHALL BE SOLELY RESPONSIBLE FOR THE PROPER INSTALLATION OF SELLER'S HOLDERS AND RUPTURE DISCS INTO A SYSTEM. CUSTOMER AND/OR ITS INSTALLER SHALL BE SOLELY RESPONSIBLE FOR IMPROPER INSTALLATION AND PHYSICAL DAMAGE RESULTING THEREFROM, INCLUDING BUT NOT LIMITED TO, DAMAGE RESULTING FROM LEAKAGE, IMPROPER TORQUING OR SEATING OF A RUPTURE DISC OR FAILURE TO FOLLOW INSTALLATION INSTRUCTIONS WHERE PROVIDED.

RUPTURE DISCS ARE PRECISION SAFETY DEVICES AND MUST BE INSTALLED PROPERLY. RUPTURE DISCS MUST BE INSTALLED BY TRAINED, KNOWLEDGEABLE INSTALLERS AND ONLY WITHIN ENVIRONMENTS SUITABLE AND APPROPRIATE FOR A RUPTURE DISC. CARE MUST BE USED IN A FACILITY'S DESIGN TO PROTECT BOTH THE RUPTURE DISC FROM INADVERTENT DAMAGE WHICH COULD CAUSE ITS PREMATURE RELEASE AND TO PROTECT INDIVIDUALS EXPOSED TO HAZARDS CREATED BY SUCH SUDDEN RELEASE.

PROPER INSTALLATION OF A RUPTURE DISC IS CRITICAL TO PERFORMANCE AND TO SAFETY. FAILURE TO PROVIDE PROPER SEATING OF A RUPTURE DISC MAY AFFECT RUPTURE DISC PERFORMANCE, BURST PRESSURE ACCURACY AND MAY RESULT IN ITS PREMATURE FAILURE.

## I. Safety Precautions Before Installation

1. The Reverse Acting rupture disc is a precision instrument and must be handled with extreme care. Rupture discs should be installed only by qualified personnel familiar with rupture discs and proper piping practices.
2. The dome configuration includes a factory installed precision indentation positioned near the apex or the base of the rupture disc dome. Do not install rupture disc if there is any damage in the dome area beyond the factory installed indentation. A damaged rupture disc is any rupture disc with visible nicks or dents in the dome.
3. Continental Disc Corporation does not recommend reinstalling a rupture disc that has been removed from the holder as reinstallation may adversely affect the joint sealing capabilities and/or performance of the rupture disc.
4. See rupture disc tag to verify set pressure, operating temperature, and all other operating parameters.

## II. Preparation of Holders for Installation

### New Installation and Replacement Installation

1. If oxygen or LOX cleaning has been requested, do not remove SCREW TYPE assembly from sealed bag until ready for installation.
2. Clean the rupture disc sealing area of both the holder inlet and outlet. These surfaces must be completely clean and free of all rust, corrosion, and foreign material to ensure a proper seal. Take special precaution to inspect the O-Ring and O-Ring groove for rust, corrosion, and foreign material. Ensure that the O-Ring is in good quality condition with no burrs or irregular surface features which may cause sealing problems. Use of solvents, steel wool, or fine emery cloth is permissible. Do not re-machine. Do not use scraper or abrasives.
3. Inspect the rupture disc sealing areas for nicks, scratches, or pitting. If any of these conditions are present, consult the factory for repair.
4. Care should be taken during assembly and installation to ensure that nothing sharp protrudes down into the inlet or outlet cavities. A rupture disc that has been scratched, dented, or damaged in any way may result in premature failure.

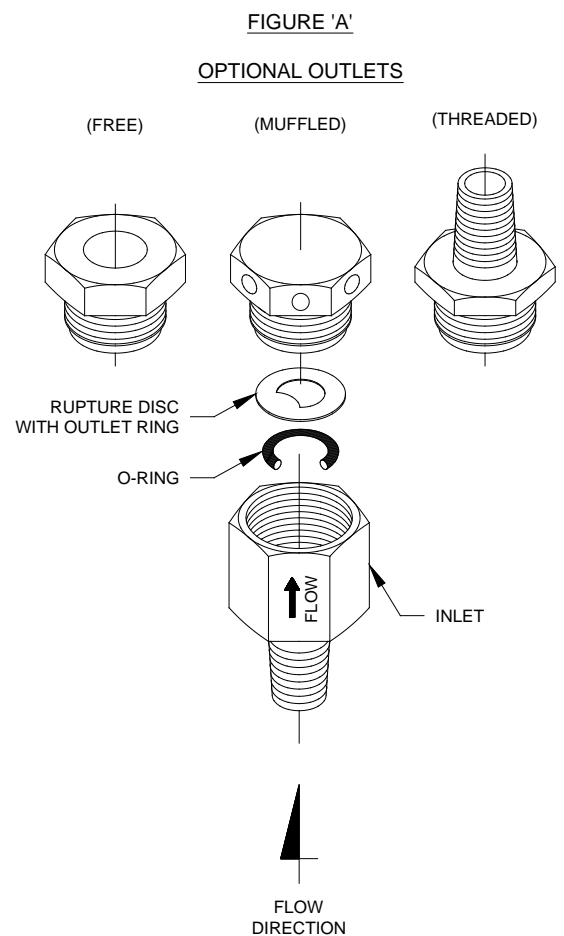
## III. Assembly of the Rupture Disc and Holder (See Figure A)

Component parts of the SCREW TYPE assembly are illustrated in the proper installation sequence.

1. Place the holder inlet on a flat surface.
2. Place the O-Ring supplied with the rupture disc on the holder inlet opening as illustrated.
3. Place the Reverse Acting disc, dome side down, in the holder inlet opening as illustrated. Handle with care.
4. Fasten the assembly together by threading the holder outlet into the holder inlet; torque to 30 Ft•lbs / (41 N•m) using a calibrated torque wrench.

**NOTE: FOR ALUMINUM RUPTURE DISCS TORQUE THE ASSEMBLY PER THE TABLE BELOW:**

Pressure Ranges	Torque
Less than 40 psig (2.76 barg)	5 ft-lbs (6.78 N•m)
40 psig (2.76 barg) to less than 100 psig (6.89 barg)	8 ft-lbs (10.8 N•m)
100 psig (6.89 barg) and higher	15 ft-lbs (20.3 N•m)



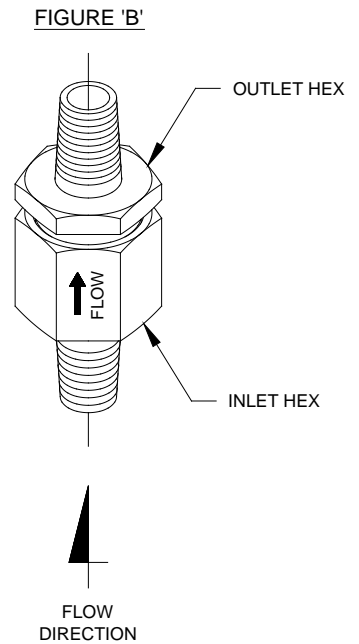
#### IV. Installation of the Screw Type Assembly into the System. (See Figure B)

1. Each SCREW TYPE assembly is permanently stamped with a maximum burst pressure rating. Assure that the unit being installed is compatible with current system operating conditions.
2. Before placing the SCREW TYPE assembly into the system, clean mating threads of all grit, dirt, or foreign material to ensure proper seal.
3. Muffled Outlet and Free Outlet Assemblies:
  - a) When installing the assembly, **DO NOT USE THE OUTLET HEX FOR TIGHTENING ASSEMBLY INTO THE SYSTEM. USE THE INLET HEX ONLY.** Do not tighten or loosen seal between inlet and outlet for this can cause damage to the rupture disc or cause premature failure.

Threaded Inlet and Outlet Assembly:

- a) When installing the assembly, assure that the flow arrow stamped on the inlet body points in the proper system flow direction.
- b) **DO NOT USE THE OUTLET HEX FOR TIGHTENING ASSEMBLY INTO THE SYSTEM. USE THE INLET HEX ONLY.** Place wrench on the outlet hex only to keep outlet from turning while installing system outlet piping.

Products that utilize SAE J1926/2 (S-Series) threads or BSPP ISO-228/1 (BS 5380) threads require the use of an O-ring to seal. O-ring to be provided by the customer.



#### V. Preventative Maintenance

1. Risk assessment and an annual rupture disc replacement are recommended. Rupture disc service life is determined by system operating conditions. The effects of severe pressure/vacuum cycles, corrosion, temperature variations, or other adverse conditions must be evaluated by the user through actual service experience to determine optimal service life.
2. **IF THE RUPTURE DISC IS NOT REPLACED PERIODICALLY WHEN EXPOSED TO THESE CONDITIONS PREMATURE FAILURE OF THE RUPTURE DISC MAY OCCUR, THEREBY DISCHARGING THE PROCESS MEDIA.**
3. To avoid extended downtime, maintain three spare rupture discs in stock at all times for each holder in use. The number of spares required ultimately will be determined by service conditions.

#### VI. Customer Service

If you wish to discuss your application, installation, or maintenance, please contact the customer Service Department at our headquarters location.

NOTE: The figures shown are a typical type or style of screw type holder and are for illustration purposes only to relate to cautions and written instructions. The figure does not necessarily depict the actual design as shipped or to be installed (actual size, shape, length, and overall design configuration may vary depending on customer's design requirements).



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